



MOPAR A/C Evaporator Cleaner

Mopar(FCA US LLC Service & Customer Care Division)

Part Number: 694

Version No: 2.5

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 01/11/2023

Print Date: 01/11/2023

L.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name	MOPAR A/C Evaporator Cleaner
Synonyms	68621500AA
Proper shipping name	Aerosols, non-flammable, (each not exceeding 1 L capacity)
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Relevant identified uses	Air Freshener
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Mopar(FCA US LLC Service & Customer Care Division)	Mopar (FCA US LLC Service & Customer Care Division)
Address	26311 Lawrence Avenue, Center Line Michigan 48015 United States	26311 Lawrence Avenue, Center Line Michigan 48015 United States
Telephone	1-800-846-6727	1-800-846-6727
Fax	Not Available	Not Available
Website	Not Available	Not Available
Email	moparsds@fcagroup.com	moparsds@fcagroup.com

Emergency phone number

Association / Organisation	CHEMTREC	CHEMTREC
Emergency telephone numbers	+1 703-741-5970	+1 703-741-5970
Other emergency telephone numbers	248-512-8002	248-512-8002

SECTION 2 Hazard(s) identification

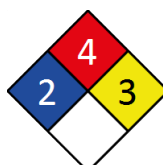
Classification of the substance or mixture

Chemwatch Hazard Ratings

	Min	Max
Flammability	0	
Toxicity	2	
Body Contact	2	
Reactivity	0	
Chronic	3	

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Serious Eye Damage/Eye Irritation Category 2A, Gases Under Pressure (Compressed Gas)
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Label elements

MOPAR A/C Evaporator Cleaner

Hazard pictogram(s)



Signal word

Warning

Hazard statement(s)

H319	Causes serious eye irritation.
H280	Contains gas under pressure; may explode if heated.

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read label before use.

Precautionary statement(s) Prevention

P280	Wear protective gloves, protective clothing, eye protection and face protection.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.

Precautionary statement(s) Storage

P410+P403	Protect from sunlight. Store in a well-ventilated place.
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Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
106-97-8.	2.5-10	<u>butane</u>
74-98-6	1-2.5	<u>propane</u>
111-76-2*	1-2.5	<u>2-Butoxyethanol</u>
68585-47-7	1-2.5	<u>sodium lauryl sulfate</u>
6834-92-0*	0.1-1	<u>Disodium Metasilicate</u>
111-42-2	Not specified	<u>diethanolamine</u>
67-56-1	Not specified	<u>methanol</u>
123-91-1	Not specified	<u>1,4-dioxane</u>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	If aerosols come in contact with the eyes: ▶ Immediately hold the eyelids apart and flush the eye with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If solids or aerosol mists are deposited upon the skin: ▶ Flush skin and hair with running water (and soap if available). ▶ Remove any adhering solids with industrial skin cleansing cream. ▶ DO NOT use solvents. ▶ Seek medical attention in the event of irritation.

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MOPAR A/C Evaporator Cleaner

Inhalation	If aerosols, fumes or combustion products are inhaled: - Remove to fresh air. - Lay patient down. Keep warm and rested. - Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. - If breathing is shallow or has stopped, ensure clear airway and apply resuscitation, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. - Transport to hospital, or doctor.
Ingestion	Not considered a normal route of entry.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change distribution, change elimination).

For poisons (where specific treatment regime is absent):

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.
- DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Fire-fighting measures

Extinguishing media

SMALL FIRE:

- Water spray, dry chemical or CO2

LARGE FIRE:

- Water spray or fog.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Special protective equipment and precautions for fire-fighters

Fire Fighting	----- GENERAL ----- - Alert Fire Brigade and tell them location and nature of hazard. - Wear full body protective clothing with breathing apparatus. - Fight fire from a safe distance, with adequate cover. - If safe, switch off electrical equipment until vapour fire hazard removed. - Use water delivered as a fine spray to control fire and cool adjacent area. DO NOT approach cylinders suspected to be hot. - Cool fire exposed cylinders with water spray from a protected location. - If safe to do so, remove cylinders from path of fire. - Equipment should be thoroughly decontaminated after use. ----- FIRE FIGHTING PROCEDURES: ----- - Excessive pressures may develop in a gas cylinder exposed in a fire; this may result in explosion. - Cylinders with pressure relief devices may release their contents as a result of fire and the released gas may constitute a further source of hazard for the fire-fighter. - Cylinders without pressure-relief valves have no provision for controlled release and are therefore more likely to explode if exposed to fire. ----- FIRE FIGHTING REQUIREMENTS: ----- - Positive pressure, self-contained breathing apparatus is required for fire-fighting of hazardous materials. - Full structural fire-fighting (bunker) gear is the minimum acceptable attire. - The need for proximity, entry and special protective clothing should be determined for each incident, by a competent fire-fighting safety professional.
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MOPAR A/C Evaporator Cleaner

Fire/Explosion Hazard

- ▶ Containers may explode when heated - Ruptured cylinders may rocket
- ▶ May burn but does not ignite easily.
- ▶ Fire exposed cylinders may vent contents through pressure relief devices thereby increasing vapour concentration..
- ▶ Fire may produce irritating, poisonous or corrosive gases.
- ▶ Runoff may create fire or explosion hazard.
- ▶ May decompose explosively when heated or involved in fire.
- ▶ Contact with gas may cause burns, severe injury and/ or frostbite.
- ▶ **POISONOUS: MAY BE FATAL IF INHALED, SWALLOWED OR ABSORBED THROUGH SKIN**

Decomposition may produce toxic fumes of:

carbon monoxide (CO)

carbon dioxide (CO₂)

other pyrolysis products typical of burning organic material.

Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.

WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.

WARNING: Aerosol containers may present pressure related hazards.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills

Environmental hazard - contain spillage.

- ▶ Clean up all spills immediately.
- ▶ Avoid breathing vapours and contact with skin and eyes.
- ▶ Wear protective clothing, impervious gloves and safety glasses.
- ▶ Shut off all possible sources of ignition and increase ventilation.
- ▶ Wipe up.
- ▶ If safe, damaged cans should be placed in a container outdoors, away from all ignition sources, until pressure has dissipated.
- ▶ Undamaged cans should be gathered and stowed safely.

Major Spills

Environmental hazard - contain spillage.

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ Wear full body protective clothing with breathing apparatus.
- ▶ Prevent, by all means available, spillage from entering drains or water courses.
- ▶ Consider evacuation (or protect in place).
- ▶ No smoking, naked lights or ignition sources.
- ▶ Increase ventilation.
- ▶ Stop leak if safe to do so.
- ▶ Water spray or fog may be used to disperse / absorb vapour.
- ▶ Contain or absorb spill with sand, earth or vermiculite.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Collect solid residues and seal in labelled drums for disposal.
- ▶ Wash area and prevent runoff into drains.
- ▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- ▶ If contamination of drains or waterways occurs, advise emergency services.
- ▶ Clear area of all unprotected personnel and move upwind.
- ▶ Alert Emergency Authority and advise them of the location and nature of hazard.
- ▶ Wear full body clothing with breathing apparatus.
- ▶ Prevent by any means available, spillage from entering drains and water-courses.
- ▶ Consider evacuation.
- ▶ Increase ventilation.
- ▶ No smoking or naked lights within area.
- ▶ Stop leak only if safe to do so.
- ▶ Water spray or fog may be used to disperse vapour.
- ▶ **DO NOT enter confined space where gas may have collected.**
- ▶ Keep area clear until gas has dispersed.
- ▶ Remove leaking cylinders to a safe place.
- ▶ Fit vent pipes. Release pressure under safe, controlled conditions
- ▶ Burn issuing gas at vent pipes.
- ▶ **DO NOT exert excessive pressure on valve; DO NOT attempt to operate damaged valve.**
- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water courses
- ▶ No smoking, naked lights or ignition sources.
- ▶ Increase ventilation.
- ▶ Stop leak if safe to do so.
- ▶ Water spray or fog may be used to disperse / absorb vapour.
- ▶ Absorb or cover spill with sand, earth, inert materials or vermiculite.
- ▶ If safe, damaged cans should be placed in a container outdoors, away from ignition sources, until pressure has dissipated.
- ▶ Undamaged cans should be gathered and stowed safely.
- ▶ Collect residues and seal in labelled drums for disposal.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

Continued...

MOPAR A/C Evaporator Cleaner

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	Natural gases contain a contaminant, radon-222, a naturally occurring radioactive gas. During subsequent processing, radon tends to concentrate in liquefied petroleum streams and in product streams having similar boiling points. Industry experience indicates that the commercial product may contain small amounts of radon-222 and its radioactive decay products (radon daughters). The actual concentration of radon-222 and radioactive daughters in process equipment (IE lines, filters, pumps and reactor units) may reach significant levels and produce potentially damaging levels of gamma radiation. A potential external radiation hazard exists at or near any pipe, valve or vessel containing a radon enriched stream or containing internal deposits of radioactive material. Field studies, however, have not shown that conditions exist that expose the worker to cumulative exposures in excess of general population limits. Equipment containing gamma-emitting decay products should be presumed to be internally contaminated with alpha-emitting decay products which may be hazardous if inhaled or ingested. During maintenance operations that require the opening of contaminated process equipment, the flow of gas should be stopped and a four hour delay enforced to allow gamma-radiation to drop to background levels. Protective equipment (including high efficiency particulate respirators (P3) suitable for radionucleotides or supplied air) should be worn by personnel entering a vessel or working on contaminated process equipment to prevent skin contamination or inhalation of any residue containing alpha-radiation. Airborne contamination may be minimised by handling scale and/or contaminated materials in a wet state. [TEXACO] The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example. Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised. ▶ A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date. ▶ The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add an opening date. ▶ Unopened containers received from the supplier should be safe to store for 18 months. ▶ Opened containers should not be stored for more than 12 months. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ DO NOT incinerate or puncture aerosol cans. ▶ DO NOT spray directly on humans, exposed food or food utensils. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Other information	▶ Cylinders should be stored in a purpose-built compound with good ventilation, preferably in the open. ▶ Such compounds should be sited and built in accordance with statutory requirements. ▶ The storage compound should be kept clear and access restricted to authorised personnel only. ▶ Cylinders stored in the open should be protected against rust and extremes of weather. ▶ Cylinders in storage should be properly secured to prevent toppling or rolling. ▶ Cylinder valves should be closed when not in use. ▶ Where cylinders are fitted with valve protection this should be in place and properly secured. ▶ Gas cylinders should be segregated according to the requirements of the Dangerous Goods Act. ▶ Preferably store full and empty cylinders separately. ▶ Check storage areas for hazardous concentrations of gases prior to entry. ▶ Full cylinders should be arranged so that the oldest stock is used first. ▶ Cylinders in storage should be checked periodically for general condition and leakage. ▶ Protect cylinders against physical damage. Move and store cylinders correctly as instructed for their manual handling. NOTE: A 'G' size cylinder is usually too heavy for an inexperienced operator to raise or lower.

Conditions for safe storage, including any incompatibilities

Suitable container	▶ Aerosol dispenser. ▶ Check that containers are clearly labelled.
Storage incompatibility	Butane/ isobutane ▶ reacts violently with strong oxidisers ▶ reacts with acetylene, halogens and nitrous oxides ▶ is incompatible with chlorine dioxide, conc. nitric acid and some plastics ▶ may generate electrostatic charges, due to low conductivity, in flow or when agitated - these may ignite the vapour. Segregate from nickel carbonyl in the presence of oxygen, heat (20-40 °C) ▶ The unhindered oxygen atom found on cyclic ethers such as the epoxides, oxetanes, furans, dioxanes and pyrans, carries two unshared pairs of electrons - a structure which favors the formation of coordination complexes and the solvation of cations. ▶ Cyclic ethers are used as important solvents, as chemical intermediate and as monomers for ring-opening polymerization. ▶ They are unstable at room temperature due to possibility of peroxide formation; stabiliser is sometimes needed for storage and transportation. NOTE: Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe ▶ Avoid reaction with oxidising agents ▶ Compressed gases may contain a large amount of kinetic energy over and above that potentially available from the energy of reaction produced by the gas in chemical reaction with other substances

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US NIOSH Recommended Exposure Limits (RELs)	butane	n-Butane	800 ppm / 1900 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	propane	Propane	1000 ppm / 1800 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	propane	Propane	1000 ppm / 1800 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	2-Butoxyethanol	2-Butoxyethanol	50 ppm / 240 mg/m3	Not Available	Not Available	Skin designation
US NIOSH Recommended Exposure Limits (RELs)	2-Butoxyethanol	2-Butoxyethanol	5 ppm / 24 mg/m3	Not Available	Not Available	[skin]
US NIOSH Recommended Exposure Limits (RELs)	diethanolamine	Diethanolamine	3 ppm / 15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	methanol	Methyl alcohol	200 ppm / 260 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	methanol	Methyl alcohol	200 ppm / 260 mg/m3	325 mg/m3 / 250 ppm	Not Available	[skin]
US OSHA Permissible Exposure Limits (PELs) Table Z-1	1,4-dioxane	Dioxane (Diethylene dioxide)	100 ppm / 360 mg/m3	Not Available	Not Available	Skin designation
US NIOSH Recommended Exposure Limits (RELs)	1,4-dioxane	Dioxane	Not Available	Not Available	1 (30-minute) ppm / 3.6 (30-minute) mg/m3	Ca; See Appendix A

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
butane	Not Available	Not Available	Not Available
propane	Not Available	Not Available	Not Available
2-Butoxyethanol	60 ppm	120 ppm	700 ppm
sodium lauryl sulfate	3.9 mg/m3	43 mg/m3	260 mg/m3
Disodium Metasilicate	3.8 mg/m3	42 mg/m3	250 mg/m3
diethanolamine	3 mg/m3	28 mg/m3	130 mg/m3
methanol	Not Available	Not Available	Not Available
1,4-dioxane	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
butane	Not Available	1,600 ppm
propane	2,100 ppm	Not Available
2-Butoxyethanol	700 ppm	Not Available
sodium lauryl sulfate	Not Available	Not Available
Disodium Metasilicate	Not Available	Not Available
diethanolamine	Not Available	Not Available
methanol	6,000 ppm	Not Available
1,4-dioxane	500 ppm	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
sodium lauryl sulfate	E	≤ 0.01 mg/m³
Disodium Metasilicate	E	≤ 0.01 mg/m³

Notes: Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

MATERIAL DATA

These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits. ORGS represent an 8-hour time-weighted average unless specified otherwise.
CR = Cancer Risk/10000; UF = Uncertainty factor:
TLV believed to be adequate to protect reproductive health:
LOD: Limit of detection
Toxic endpoints have also been identified as:
D = Developmental; R = Reproductive; TC = Transplacental carcinogen
Jankovic J., Drake F.: A Screening Method for Occupational Reproductive
American Industrial Hygiene Association Journal 57: 641-649 (1996)

Exposed individuals are **NOT** reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

MOPAR A/C Evaporator Cleaner

Classification into classes follows:

ClassOSF Description

- A 550 Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities
- B 26-550 As "A" for 50-90% of persons being distracted
- C 1-26 As "A" for less than 50% of persons being distracted
- D 0.18-1 10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
- E <0.18 As "D" for less than 10% of persons aware of being tested

For butane:

Odour Threshold Value: 2591 ppm (recognition)

Butane in common with other homologues in the straight chain saturated aliphatic hydrocarbon series is not characterised by its toxicity but by its narcosis-inducing effects at high concentrations. The TLV is based on analogy with pentane by comparing their lower explosive limits in air. It is concluded that this limit will protect workers against the significant risk of drowsiness and other narcotic effects.

Odour Safety Factor(OSF)

OSF=0.22 (n-BUTANE)

For 1,4-dioxane:

NIOSH Ceiling for dioxane: 1 ppm (30 minutes) - Potential Occupational Carcinogen

Odour Threshold Value: 0.80-172 ppm (detection), 1.8-278 ppm (recognition)

Because findings of both liver and lung tumours occur at high dietary levels of dioxane (approximately 10000 ppm) and are not seen at inhalation exposures slightly above 100 ppm for 2 years, dioxane is classed by ACGIH as an animal carcinogen of such low potential as to be of little significance as an occupational carcinogen at the recommended TLV-TWA. This is not the view of NIOSH who recommends a 1 ppm ceiling with the belief that the derivation of a safe exposure limit is not now available. The TLV-TWA has been derived from data on the hepatotoxic and nephrotoxic effects in workers and has been set the value to one-tenth of that which is required to produce a significant increase in the occurrence of cancer in animal experiments. Even though it appears that controls can be initiated in plants manufacturing dioxane to reflect the limits set by NIOSH industrial experience indicates that such controls may not be practicable where the solvent is in use.

Odour Safety Factor (OSF)

OSF=0.83 ("1,4-DIOXANE")

For propane

Odour Safety Factor(OSF)

OSF=0.16 (PROPANE)

for diethanolamine:

Odour Threshold: 2.6 ppm

The TLV-TWA is thought to be protective against the significant risk of eye damage and skin irritation.

Odour Safety Factor (OSF)

OSF=1.7 (DIETHANOLAMINE)

For methanol:

Odour Threshold Value: 4.2-5960 ppm (detection), 53.0-8940 ppm (recognition)

NOTE: Detector tubes for methanol, measuring in excess of 50 ppm, are commercially available.

Exposure at or below the recommended TLV-TWA is thought to substantially reduce the significant risk of headache, blurred vision and other ocular and systemic effects.

Odour Safety Factor (OSF)

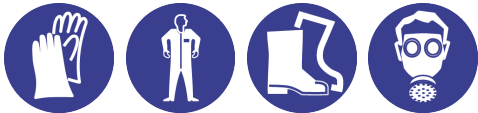
OSF=2 (METHANOL)

NOTE D: Certain substances which are susceptible to spontaneous polymerisation or decomposition are generally placed on the market in a stabilised form. It is in this form that they are listed on Annex I

When they are placed on the market in a non-stabilised form, the label must state the name of the substance followed by the words "non-stabilised"

European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. ▶ Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area. ▶ Work should be undertaken in an isolated system such as a "glove-box". Employees should wash their hands and arms upon completion of the assigned task and before engaging in other activities not associated with the isolated system. ▶ Within regulated areas, the carcinogen should be stored in sealed containers, or enclosed in a closed system, including piping systems, with any sample ports or openings closed while the carcinogens are contained within. ▶ Open-vessel systems are prohibited. ▶ Each operation should be provided with continuous local exhaust ventilation so that air movement is always from ordinary work areas to the operation. ▶ Exhaust air should not be discharged to regulated areas, non-regulated areas or the external environment unless decontaminated. Clean make-up air should be introduced in sufficient volume to maintain correct operation of the local exhaust system. ▶ For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood. ▶ Except for outdoor systems, regulated areas should be maintained under negative pressure (with respect to non-regulated areas). ▶ Local exhaust ventilation requires make-up air be supplied in equal volumes to replaced air. ▶ Laboratory hoods must be designed and maintained so as to draw air inward at an average linear face velocity of 0.76 m/sec with a minimum of 0.64 m/sec. Design and construction of the fume hood requires that insertion of any portion of the employees body, other than hands and arms, be disallowed.
Personal protection	
Eye and face protection	No special equipment for minor exposure i.e. when handling small quantities. OTHERWISE: For potentially moderate or heavy exposures: ▶ Safety glasses with side shields. ▶ NOTE: Contact lenses pose a special hazard; soft lenses may absorb irritants and ALL lenses concentrate them.

MOPAR A/C Evaporator Cleaner

Skin protection	See Hand protection below
Hands/feet protection	▶ No special equipment needed when handling small quantities. ▶ OTHERWISE: ▶ For potentially moderate exposures: ▶ Wear general protective gloves, eg. light weight rubber gloves. ▶ For potentially heavy exposures: ▶ Wear chemical protective gloves, eg. PVC. and safety footwear.
Body protection	See Other protection below
Other protection	▶ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] ▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent] ▶ Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely. ▶ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. ▶ Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood. No special equipment needed when handling small quantities. OTHERWISE: ▶ Overalls. ▶ Skin cleansing cream. ▶ Eyewash unit. ▶ Do not spray on hot surfaces.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

MOPAR A/C Evaporator Cleaner

Material	CPI
BUTYL	B
BUTYL/NEOPRENE	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
SARANEX-23	C
SARANEX-23 2-PLY	C
TEFLON	C
VITON	C
VITON/NEOPRENE	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type KAX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	KAX-AUS P2	-	KAX-PAPR-AUS / Class 1 P2
up to 50 x ES	-	KAX-AUS / Class 1 P2	-
up to 100 x ES	-	KAX-2 P2	KAX-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AX-AUS / Class 1	-
up to 50	1000	-	AX-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	AX-2
up to 100	10000	-	AX-3
100+		-	Airline**

Continued...

** - Continuous-flow or positive pressure demand.

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Not Available		
Physical state	Compressed Gas	Relative density (Water = 1)	0.998
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	7	Molecular weight (g/mol)	Not Available
Flash point (°C)	-104	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	15.2	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.1	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▸ Elevated temperatures. ▸ Presence of open flame. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation, of the material, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress. Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. No health effects were seen in humans exposed at 1,000 ppm isobutane for up to 8 hours or 500 ppm for 8 hours/day for 10 days. Isobutane can have anaesthetic and asphyxiant effects at high concentrations, well above the lower explosion limit of 1.8% (18,000 ppm). Butane is a simple asphyxiant and is mildly anaesthetic at high concentrations (20-25%). 10000 ppm for 10 minutes causes drowsiness. Narcotic effects may be accompanied by exhilaration, dizziness, headache, nausea, confusion, incoordination and unconsciousness in severe cases The paraffin gases C1-4 are practically nontoxic below the lower flammability limit, 18,000 to 50,000 ppm; above this, low to moderate incidental effects such as CNS depression and irritation occur, but are completely reversible upon cessation of the exposure. Inhalation of the vapour is hazardous and may even be fatal The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.
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MOPAR A/C Evaporator Cleaner

	Common, generalised symptoms associated with toxic gas inhalation include: ▸ central nervous system effects such as depression, headache, confusion, dizziness, progressive stupor, coma and seizures; ▸ respiratory system complications may include acute pulmonary oedema, dyspnoea, stridor, tachypnoea, bronchospasm, wheezing and other reactive airway symptoms, and respiratory arrest; ▸ cardiovascular effects may include cardiovascular collapse, arrhythmias and cardiac arrest; ▸ gastrointestinal effects may also be present and may include mucous membrane irritation, nausea and vomiting (sometimes bloody), and abdominal pain. Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure. WARNING: Intentional misuse by concentrating/inhaling contents may be lethal. Limited evidence exists that the substance may cause irreversible but non-lethal mutagenic effects following a single exposure.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual. Not normally a hazard due to physical form of product. Considered an unlikely route of entry in commercial/industrial environments
Skin Contact	Skin contact with the material may be harmful; systemic effects may result following absorption. Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. Spray mist may produce discomfort Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn). Direct contact with the eye may not cause irritation because of the extreme volatility of the gas; however concentrated atmospheres may produce irritation after brief exposures..
Chronic	On the basis, primarily, of animal experiments, the material may be regarded as carcinogenic to humans. There is sufficient evidence to provide a strong presumption that human exposure to the material may result in cancer on the basis of: - appropriate long-term animal studies - other relevant information Cyclic ethers, including tetrahydrofuran, furan and 1,4-dioxane, produce neoplasms and carcinomas in experimental animals, typically of the liver; other target organs include the adrenal gland, nasal cavity and gall-bladder. 1,4-Dioxane was a promoter in a two-stage skin carcinogenic study in mice. Results of studies with cyclic ethers indicate that carcinogenicity is often species and sex dependent. Furan has been used to induce apoptosis (programmed cell death). Oxetanes are under investigation. Principal route of occupational exposure to the gas is by inhalation.

MOPAR A/C Evaporator Cleaner	TOXICITY	IRRITATION
	Not Available	Not Available
butane	TOXICITY	IRRITATION
	Inhalation(Rat) LC50: 658 mg/l4h ^[2]	Not Available
propane	TOXICITY	IRRITATION
	Inhalation(Rat) LC50: >13023 ppm4h ^[1]	Not Available
2-Butoxyethanol	TOXICITY	IRRITATION
	dermal (guinea pig) LD50: 210 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
	Inhalation(Rat) LC50: 2.21 mg/l4h ^[2]	Skin: adverse effect observed (irritating) ^[1]
sodium lauryl sulfate	Oral (Rat) LD50; 300 mg/kg ^[2]	Skin: no adverse effect observed (not irritating) ^[1]
	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 100 mg/24 hr-moderate
	Oral (Rat) LD50; 1288 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
Disodium Metasilicate		Skin (human): 25 mg/24 hr - mild
		Skin: adverse effect observed (irritating) ^[1]
	TOXICITY	IRRITATION
diethanolamine	Oral (Rat) LD50; 1153 mg/kg ^[2]	Skin (human): 250 mg/24h SEVERE
		Skin (rabbit): 250 mg/24h SEVERE
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 12200 mg/kg ^[2]	Eye (rabbit): 5500 mg - SEVERE
	Oral (Rat) LD50; 710 mg/kg ^[2]	Eye (rabbit): 0.75 mg/24 hr SEVERE

MOPAR A/C Evaporator Cleaner

		Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit): 50 mg (open)-mild
		Skin (rabbit): 500 mg/24 hr-mild
		Skin: adverse effect observed (irritating) ^[1]
methanol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 15800 mg/kg ^[2]	Eye (rabbit): 100 mg/24h-moderate
	Inhalation(Rat) LC50: 64000 ppm/4h ^[2]	Eye (rabbit): 40 mg-moderate
	Oral (Rat) LD50: 5628 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin (rabbit): 20 mg/24 h-moderate
		Skin: no adverse effect observed (not irritating) ^[1]
1,4-dioxane	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 7600 mg/kg ^[2]	Eye(human): 300 ppm/15m
	Inhalation(Rat) LC50: 48.5-54.3 mg/l/4h ^[2]	Eye(rabbit): 21 mg (int)-irritant
	Oral (Rat) LD50: 4200 mg/kg ^[2]	Skin(rabbit): 515 mg (open)-mild
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

PROPANE	No significant acute toxicological data identified in literature search.
SODIUM LAURYL SULFATE	Eye (None) None: None None rabbit None 250 ugSkin (rabbit):25 mg/24 hr-moderate Skin (None) None: None rabbit None 50 mg/24Eye (rabbit) 10: mg- Exposure to the material may result in a possible risk of irreversible effects. The material may produce mutagenic effects in man. This concern is raised, generally, on the basis of appropriate studies with similar materials using mammalian somatic cells in vivo. Such findings are often supported by positive results from in vitro mutagenicity studies. Alkyl sulfates (AS) anionic surfactants are generally classified according to Comité Européen des Agents de Surface et leurs Intermédiaires Organiques (CESIO) as Irritant (Xi) with the risk phrases R38 (Irritating to skin) and R41 (Risk of serious damage to eyes). An exception has been made for C12 AS which is classified as Harmful (Xn) with the risk phrases R22 (Harmful if swallowed) and R38 and R41 (CESIO 2000). AS are not included in Annex 1 of list of dangerous substances of Council Directive 67/548/EEC. AS are readily absorbed from the gastrointestinal tract after oral administration. Penetration of AS through intact skin appears to be minimal. AS are extensively metabolized in various species resulting in the formation of several metabolites. The primary metabolite is butyric acid-4-sulfate. The major site of metabolism is the liver. AS and their metabolites are primarily eliminated via the urine and only minor amounts are eliminated via the faeces. In rats about 70-90% of the dose was eliminated via the urine within 48 hours after oral, intravenous or intraperitoneal administration of 1 mg of AS per rat. The acute toxicity of AS in animals is considered to be low after skin contact or oral intake. For a homologous series of AS (C8 to C16), maximum swelling of stratum corneum (the outermost layer of epidermis) of the skin was produced by the C12 homologue. This is in accordance with the fact that the length of the hydrophobic alkyl chain influences the skin irritation potential. Other studies have shown that especially AS of chain lengths C11, C12 and C13 remove most amino acids and soluble proteins from the skin during washing. Concentrated samples of AS are skin irritants in rabbits and guinea pigs. AS are non-irritant to laboratory animals at a 0.1% concentration. C12 AS is used in research laboratories as a standard substance to irritate skin and has been shown to induce an irritant eczema. AS were found, by many authors, to be the most irritating of the anionic surfactants, although others have judged the alkyl sulfates only as irritant as laurate (fatty acid soap). A structure/effect relationship with regard to the length of the alkyl chain can also be observed on mucous membranes. The maximum eye irritation occurs at chain lengths of C10 to C14. In acute ocular tests, 10% C12 AS caused corneal damage to the rabbit eyes if not irrigated. Another study showed that a 1.0% aqueous C12 AS solution only had a slight effect on rabbit eyes, whereas 5% C12 AS caused temporary conjunctivitis, and 25% C12 AS resulted in corneal damage. In a 13-week feeding study, rats were fed dietary levels of 0, 40, 200, 1,000 or 5,000 ppm of C12 AS. The only test material related effect observed was an increase in absolute organ weights in the rats fed with the highest concentration which was 5,000 ppm. The organ weights were not further specified and no other abnormalities were found. In a mutagenicity study, rats were fed 1.13 and 0.56% C12 AS in the diet for 90 days. This treatment did not cause chromosomal aberrations in the bone marrow cells. Mutagenicity studies with <i>Salmonella typhimurium</i> strains (Ames test) indicate no mutagenic effects of C12 AS. The available long-term studies in experimental animals (rats and mice) are inadequate to evaluate the carcinogenic potential of AS. However, in studies in which animals were administered AS in the diet at levels of up to 4% AS, there was no indication of increased risk of cancer after oral ingestion. No specific teratogenic effects were observed in rabbits, rats or mice when pregnant animals were dosed with 0.2, 2.0, 300 and 600 mg C12 AS/kg body weight/day by gavage during the most important period of organogenesis (day 6 to 15 of pregnancy for mice and rats and day 6 to 18 of pregnancy for rabbits). Reduced litter size, high incidence of skeletal abnormalities and foetal loss were observed in mice at 600 mg C12 AS/kg/day, a dose level which also caused severe toxic effects in the parent animals in all three species. An aqueous solution of 2% AS was applied (0.1 ml) once daily to the dorsal skin (2 x 3 cm) of pregnant mice from day 1 to day 17 of gestation. A solution of 20% AS was tested likewise from day 1 to day 10 of gestation. The mice were killed on days 11 and 18, respectively. A significant decrease in the number of implantations was observed when mice were treated with 20% AS compared to a control group which was dosed with water. No evidence of teratogenic effects was noted. When aqueous solutions of 2% and 20% AS (0.1 ml) were applied once per day to the dorsal skin (2 x 3 cm) of pregnant ICR/Jc1 mice from day 12 to day 17 of gestation no effects on pregnancy outcome were detected. Treatment with 20% AS resulted in growth retardation of suckling mice, but this effect disappeared after weaning. A 10% AS solution (0.1 ml) was applied twice daily to the dorsal skin (2 x 3 cm) of pregnant ICR/Jc1 mice during the preimplantation period (days 0-3 of gestation). A significant number of embryos collected on day 3 as severely deformed or remained at the morula stage. The number of embryos in the oviducts was significantly greater for the mice dosed with AS as compared to the control mice. No pathological changes were detected in the major organs of the dams. The category consists of alkyl sulfates with a predominantly linear alkyl chain length of C8-C18. Most chemicals of this category are not defined substances, but mixtures of homologues with different alkyl chain lengths (UVCBs). The most important common structural feature of the category members is the presence of a predominantly linear aliphatic hydrocarbon chain with a polar sulfate group, neutralized with a counter ion (i.e., Na⁺, K⁺, NH4⁺, or an alkanolamine cation). The hydrophobic hydrocarbon chain (with a length between C8 and C18) and the polar sulfate group confer surfactant properties and enable the commercial use of these substances as anionic surfactants. Common physical and biological pathways result in structurally similar breakdown products, and are, together with the surfactant properties, responsible for similar environmental behavior and essentially identical hazard profiles with regard to human health. The counter ion will not influence chemical reactivity and

MOPAR A/C Evaporator Cleaner

	classification for the purpose of this assessment is not expected to be affected by the difference in counter ion. In aqueous environments the salts will dissociate, so that the counter ions will not fundamentally alter pathways of tissue disposition, metabolism, excretion, or target organs of toxicity. Accordingly no major differences were found in most of the endpoints between the compounds with different counter ions
Disodium Metasilicate	The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.
DIETHANOLAMINE	While it is difficult to generalise about the full range of potential health effects posed by exposure to the many different amine compounds, characterised by those used in the manufacture of polyurethane and polyisocyanurate foams, it is agreed that overexposure to the majority of these materials may cause adverse health effects. - Many amine-based compounds can induce histamine liberation, which, in turn, can trigger allergic and other physiological effects, including bronchoconstriction or bronchial asthma and rhinitis. - Systemic symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, tachycardia (rapid heartbeat), itching, erythema (reddening of the skin), urticaria (hives), and facial edema (swelling). Systemic effects (those affecting the body) that are related to the pharmacological action of amines are usually transient. Typically, there are four routes of possible or potential exposure: inhalation, skin contact, eye contact, and ingestion. Inhalation: Inhalation of vapors may, depending upon the physical and chemical properties of the specific product and the degree and length of exposure, result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Products with higher vapour pressures have a greater potential for higher airborne concentrations. This increases the probability of worker exposure. Higher concentrations of certain amines can produce severe respiratory irritation, characterised by nasal discharge, coughing, difficulty in breathing, and chest pains. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, bronchopneumonia, and possible lung damage. Also, repeated and/or prolonged exposure to some amines may result in liver disorders, jaundice, and liver enlargement. Some amines have been shown to cause kidney, blood, and central nervous system disorders in laboratory animal studies. While most polyurethane amine catalysts are not sensitizers, some certain individuals may also become sensitized to amines and may experience respiratory distress, including asthma-like attacks, whenever they are subsequently exposed to even very small amounts of vapor. Once sensitized, these individuals must avoid any further exposure to amines. Although chronic or repeated inhalation of vapor concentrations below hazardous or recommended exposure limits should not ordinarily affect healthy individuals, chronic overexposure may lead to permanent pulmonary injury, including a reduction in lung function, breathlessness, chronic bronchitis, and immunologic lung disease. Inhalation hazards are increased when exposure to amine catalysts occurs in situations that produce aerosols, mists, or heated vapors. Such situations include leaks in fitting or transfer lines. Medical conditions generally aggravated by inhalation exposure include asthma, bronchitis, and emphysema. Skin Contact: Skin contact with amine catalysts poses a number of concerns. Direct skin contact can cause moderate to severe irritation and injury-i.e., from simple redness and swelling to painful blistering, ulceration, and chemical burns. Repeated or prolonged exposure may also result in severe cumulative dermatitis. Skin contact with some amines may result in allergic sensitization. Sensitized persons should avoid all contact with amine catalysts. Systemic effects resulting from the absorption of the amines through skin exposure may include headaches, nausea, faintness, anxiety, decrease in blood pressure, reddening of the skin, hives, and facial swelling. These symptoms may be related to the pharmacological action of the amines, and they are usually transient. Eye Contact: Amine catalysts are alkaline in nature and their vapours are irritating to the eyes, even at low concentrations. Direct contact with the liquid amine may cause severe irritation and tissue injury, and the "burning" may lead to blindness. (Contact with solid products may result in mechanical irritation, pain, and corneal injury.) Exposed persons may experience excessive tearing, burning, conjunctivitis, and corneal swelling. The corneal swelling may manifest itself in visual disturbances such as blurred or "foggy" vision with a blue tint ("blue haze") and sometimes a halo phenomenon around lights. These symptoms are transient and usually disappear when exposure ceases. Some individuals may experience this effect even when exposed to concentrations below doses that ordinarily cause respiratory irritation. Ingestion: The oral toxicity of amine catalysts varies from moderately to very toxic. Some amines can cause severe irritation, ulceration, or burns of the mouth, throat, esophagus, and gastrointestinal tract. Material aspirated (due to vomiting) can damage the bronchial tubes and the lungs. Affected persons also may experience pain in the chest or abdomen, nausea, bleeding of the throat and the gastrointestinal tract, diarrhea, dizziness, drowsiness, thirst, circulatory collapse, coma, and even death. Polyurethane Amine Catalysts: Guidelines for Safe Handling and Disposal; Technical Bulletin June 2000 Alliance for Polyurethanes Industry for diethanolamine (DEA): In animal studies, DEA has low acute toxicity via the oral and dermal routes with moderate skin irritation and severe eye irritation. In subchronic toxicity testing conducted via the oral route in rats and mice, the main effects observed were increased organ weights and histopathology of the kidney and/or liver, with the majority of other tissue effects noted only at relatively high dosages. In subchronic studies conducted via the dermal route, skin irritation was noted as well as systemic effects similar to those observed in the oral studies. DEA has not been shown to be mutagenic or carcinogenic in rats; however, there is evidence of its carcinogenicity in mice. Subchronic toxicity: The subchronic toxicity of DEA has been studied in F344 rats and B6C3F1 mice by exposure through drinking water or dermal administration, in 2 week and 13 week studies. Target organs for toxicity included blood, kidney, brain and spinal cord, seminiferous tubules and dermal application site in rats and liver, kidney, heart, salivary gland and dermal application site in mice. Effects on seminiferous tubules were accompanied by reductions in sperm count and reduced sperm motility. Hematological evaluations indicated normochromic, microcytic anemia in the dermal study in male rats (NOEL =32 mg/g) and females (LOEL = 32 mg/kg). Anemia was also observed in rats in the drinking water study with a LOEL of 14 mg/kg/d in females and a LOEL of 48 mg/kg/d in males for altered hematological parameters. These findings were similar to those observed in the 2 week studies, but the magnitude of the changes was greater in the 13 week studies. Hematological parameters were normal in controls. No associated histopathological changes were noted in femoral bone marrow. Haematological parameters were not evaluated in mice. Developmental toxicity: In a developmental toxicity study conducted via the oral route, effects of concern were observed only in the presence of maternal toxicity. In a developmental toxicity study conducted via the dermal route using two species of mammals, developmental toxicity was observed only in one species and only at doses causing significant maternal toxicity. Metabolically, DEA is excreted largely unchanged in the urine. Carcinogenicity: A two-year dermal cancer study bioassay results on DEA and three fatty acid condensates of DEA indicated that liver tumours occurred in male and female mice exposed to DEA and two of the condensates. In addition kidney tumours occurred in male mice exposed to DEA and one of the condensates. Compelling evidence suggested that the toxicity observed in mice and rats treated with the DEA condensates was associated with free DEA and not with other components of the condensates. A weight of evidence analysis of data relevant to the assessment of the liver and kidney tumours in mice resulted in the conclusion that these tumours are not relevant to humans under the expected conditions of exposure and that liver and kidney toxicity should be evaluated on a threshold basis. This conclusion is based on the following: - DEA is not genotoxic - tumour development occurred at doses also associated with chronic hyperplasia - there was no dose-related increase in malignancy, multiplicity of tumours or decrease in latency period - tumours occurred late in life

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	▶ tumour response was species-specific (only mice were affected, not rats) ▶ tumour response was sex-specific (only male mice were affected, not females) ▶ tumour development was site-specific, with only liver and kidney affected, both sites of DEA accumulation; ▶ there was no tumour response in skin, despite evidence of chronic dermal toxicity ▶ there is a plausible mechanism, supported by various data, to explain the renal toxicity of DEA ▶ data support threshold mechanisms of renal carcinogenesis for a number of non-genotoxic chemicals ▶ the exposure regime used in the mouse study (i.e., lifetime continuous exposure to DEA in ethanol vehicle at doses causing chronic dermal toxicity) is not relevant to human exposure (exposure through cosmetic vehicles with daily removal, under non-irritating conditions). In considering the aggregate data on a DEA basis from the four studies using DEA and related condensates, the NOEL for kidney toxicity was 19 mg/kg/d, which resulted from a dose of 100 mg/kg/d of cocamide DEA containing 19% free DEA. Anaemia: Rats exposed to DEA condensates developed anaemia. This was considered to be of to be relevant for humans since anaemia in rodents and humans share common etiologies. The proposed mechanism by which DEA could cause anemia involves disruption of phospholipid metabolism leading to membrane perturbation and functional change to erythrocytes. Some doubt about the relevance of the findings arises because ethanol was used as the vehicle in the dermal studies, and ethanol is known to cause anaemia in rodents through a mechanism involving membrane disruption. The possibility of a synergistic or additive role for DEA and ethanol in combination cannot be ruled out. In considering the aggregate data on a DEA basis from the four 13-week dermal studies using DEA and related condensates, the NOEL for microcytic anemia was 9.5 mg/kg/d, which resulted from a dose of 50 mg/kg/d of cocamide DEA containing 19% free DEA. The NOELs for mice and rats derived in this hazard assessment were as follows: Anaemia in rats: 9.5 mg/kg/d (based on microcytic anemia) Organ toxicity in mice: 2.2 mg/kg/d (based on liver toxicity) In extrapolating among species for the purposes of risk assessment, the prime consideration with respect to dermally applied DEA was differential dermal absorption. Evidence indicates that dermal penetration of DEA is greatest in mice and lower in rats and humans. Interspecies extrapolation was accomplished in this assessment by converting applied doses to bioavailable doses (i.e., internal doses) using dermal bioavailability determined in studies with rats and mice <i>in vivo</i>, so as to be able to compare these with internal doses expected to be experienced by humans through use of personal care products. Based on measured bioavailability in mice and rats, the bioavailable NOELs corresponding to the foregoing were: Anaemia in rats: 0.8 mg/kg/d (based on microcytic anemia) Organ toxicity in mice: 0.55 mg/kg/d (based on liver toxicity) Kidney toxicity: Effects on the kidney were observed in rats treated with DEA in drinking water or by dermal exposure after as little as 2 weeks of exposure. Effects included renal tubule hyperplasia, renal tubular epithelial necrosis, renal tubule mineralization and increased relative organ weight. Similar changes were observed after 13 weeks of exposure of rats to DEA in drinking water and by dermal administration. The NOEL in male rats was 250 mg/kg/d in the dermal study, while in female rats renal tubule mineralisation was observed at the lowest dose of 32 mg/kg/d. After 2 years of dermal exposure there were no histopathological changes in the kidneys of male rats given doses of up to 64 mg/kg/d. In females, there were no significant increases in the incidences of renal tubule epithelial necrosis, hyperplasia or mineralisation as was observed after 13 weeks of exposure, however, there was an increase in the severity and incidence of nephropathy. This was the result of a treatment-related exacerbation of a previously existing lesion, since the incidence in controls was 80%, increasing to 94-96% in treated groups. There was no significant increase in the incidence of kidney tumours in rats treated with DEA or any of the condensates in 2-year dermal studies. Liver toxicity: Effects on liver, including increases in relative organ weight and histopathological changes were observed in male and female mice in the 2 week drinking water study with DEA. Increases in liver weight were observed in the two week dermal study, but were not associated with histopathological changes. After 13 weeks of exposure, relative liver weights were increased compared to controls in male and female rats, with no associated histopathology. There is some doubt about whether these changes in liver weights were of toxicological significance, since there was no associated histopathology, the dose-response was not consistent and there were no effects on liver in the 2 year study in rats. In the study with coconut diethanolamide (CDEA) (100 and 200 mg/kg/d) in which 19% of the applied dose was DEA, there were no liver effects in rats after 13 weeks or 2 years of dermal exposure. No liver toxicity in rats was observed in the 2 year dermal studies of lauramide or oleamide DEA
METHANOL	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
1,4-DIOXANE	Brain degenerative changes, kidney tubule changes, urine volume changes, lymphoma including Hodgkin's disease recorded. For 1,4-dioxane: Acute toxic effects reported in animals are mainly CNS depression, kidney and liver damage. Overt CNS effects (including convulsions) have been reported in rabbits administered (i.v.) 5 ml (2060 mg/kg) of 1,4-dioxane in solution. Subtle effects on CNS function, as assessed by perturbations of certain neurotransmitters in male rats (Sprague-Dawley) have been reported following an oral dose of 1050 mg/kg 1,4-dioxane . A study of the effects of 1,4-dioxane on electrically evoked seizure discharge, considered to be a sensitive indicator of neurotropic effects, revealed that a 30% depression in response following inhalation of 1860 ppm (4 hr) in rats and 2400 ppm (2 hr) in mice Slight dermal erythema and severe scale formation were reported in rabbits up to 8 days after dermal application of 1,4-dioxane (dose not reported). Mild irritation was also observed in rabbit skin following an application of 515 mg 1,4-dioxane in an open Draize Test . However, skin irritation was not seen in rats exposed (unoccluded) to 8,300 mg/kg 1,4-dioxane. Evidence of skin irritation was not seen in guinea pigs, rabbits or mice following repeated (studies ranging from 50-100 days) dermal exposure to 1,4-dioxane (above 50 mg) applied two or three times per day 1,4-Dioxane has been reported to have a mitotic effect in rabbits at concentrations below that causing alterations in the conjunctiva or cornea, with pupils returning to normal 10 to 15 minutes after administration . Liquid 1,4-dioxane has been reported to cause eye irritation in rabbits Irritation of the nose and lung has been reported following inhalation of 1,4-dioxane (>2000 ppm) in guinea pigs, mice and cats An inhalation study has been carried out in human volunteers exposed to 50 ppm (180 mg/m³) 1,4-dioxane for 6 hr. In this study absorption of 1,4-dioxane was estimated at around 80% of dose. The maximum uptake (10.9 mg/kg) was around 50% of that measured in rats following similar exposure . Because of its rapid biotransformation to b-hydroxyethoxyacetic acid (HEAA), the body burden of 1,4-dioxane was estimated to be no more than 1.2 mg/kg at steady state. No data were available for dermal uptake for 1,4-dioxane in humans (<i>in vivo</i>), although skin absorption was considered a potential route of exposure in case reports of human fatalities from short term exposures . Significant differences exist for dermal penetration (in diffusion cell studies on human skin) of 1,4-dioxane under occluded and non-occluded conditions. Up to 3.2% of applied 1,4-dioxane (dissolved in lotion) was absorbed under occlusion for 3.5 hr, whereas only 0.3% absorption occurred under non-occluded conditions. Differences in the amount of absorption were accounted for by the high volatility of 1,4-dioxane . A permeability constant (Kp) of 2.7 x 10⁻⁴ cm/hr was determined for the occluded test system which is similar to that calculated for undiluted 1,4-dioxane. The absorption rate for 1,4-dioxane (under occlusion) was calculated to be approximately 0.3 mg/cm²/hr which compares with other solvents reported as being readily absorbed in <i>in vitro</i> skin (human) tests. From the solubility characteristics alone, it is predicted that 'considerable uptake by the skin could be expected for 1,4-dioxane, but that oxidation and evaporation from the skin surface would limit the total amount absorbed. Almost 90% (as a percentage of applied dose) evaporation of 1,4-dioxane in a lotion was demonstrated within 15 minutes of application (to a non-absorbent test material), with the remainder evaporating over the next 24 hr. Sub-acute and sub-chronic studies for 1,4-dioxane have been carried out in rats, mice, guinea pigs, rabbits, dogs and cats. Effects reported include narcosis, behavioural changes, haematological effects, cardiac effects and histopathological lesions of the kidneys, liver and brain. In general, the doses used in these studies are very high and as such provide little useful information on critical effects (i.e., most sensitive effects) and no observed adverse effect levels (NOAELs). Metabolism and elimination The major metabolite of 1,4-dioxane in humans is beta-hydroxyethanoxyacetic acid (HEAA). Four volunteers were exposed to 50 ppm 1,4-dioxane for 6 hr A steady state plasma level of 10 ug/ml 1,4-dioxane was reached after 3 hr inhalation exposure, with a steady state plasma concentration of 8 mg/ml HEAA reached 1 hr after cessation of exposure (i.e., after 7 hr). The plasma half-lives for 1,4-dioxane and HEAA were

MOPAR A/C Evaporator Cleaner

around 1 and 2.5 hr respectively. HEAA accounted for around 99% of recovered 1,4-dioxane in urine. Clearance of 1,4-dioxane from kidneys was around 400 times slower than HEAA.

1,4-Dioxane may inhibit the oxidative metabolism of other substances as it has been shown to inhibit human CYP2A6 activity in liver microsomes *in vitro*

for alkyl sulfates; alkane sulfonates and alpha-olefin sulfonates

Most chemicals of this category are not defined substances, but mixtures of homologues with different alkyl chain lengths. Alpha-olefin sulfonates are mixtures of alkene sulfonate and hydroxyl alkane sulfonates with the sulfonate group in the terminal position and the double bond, or hydroxyl group, located at a position in the vicinity of the sulfonate group.

Common physical and/or biological pathways result in structurally similar breakdown products, and are, together with the surfactant properties, responsible for similar environmental behavior and essentially identical hazard profiles with regard to human health.

Acute toxicity: These substances are well absorbed after ingestion; penetration through the skin is however poor. After absorption, these chemicals are distributed mainly to the liver.

Acute oral LD50 values of alkyl sulfates in rats and/or mice were (in mg/kg):

C10-; 290-580

C10-16-, and C12-; 1000-2000

C12-14, C12-15, C12-16, C12-18 and C16-18-; >2000

C14-18, C16-18-; >5000

The clinical signs observed were non-specific (piloerection, lethargy, decreased motor activity and respiratory rate, diarrhoea). At necropsy the major findings were irritation of the gastrointestinal tract and anemia of inner organs.

Based on limited data, the acute oral LD50 values of alkane sulfonates and alpha-olefin sulfonates of comparable chain lengths are assumed to be in the same range.

The counter ion does not appear to influence the toxicity in a substantial way.

Acute dermal LD50 values of alkyl sulfates in rabbits (mg/ kg):

C12-; 200

C12-13 and C10-16-; >500

Apart from moderate to severe skin irritation, clinical signs included tremor, tonic-clonic convulsions, respiratory failure, and body weight loss in the study with the C12- alkyl sulfate and decreased body weights after administration of the C10-16- alkyl sulfates. No data are available for alkane sulfonates but due to a comparable metabolism and effect concentrations in long-term studies effect concentrations are expected to be in the same range as found for alkyl sulfates.

There are no data available for acute inhalation toxicity of alkyl sulfates, alkane sulfonates or alpha-olefin sulfonates.

In skin irritation tests using rabbits (aqueous solutions, OECD TG 404):

C8-14 and C8-16 (30%), C12-14 (90%), C14-18 (60%)- corrosive

Under occlusive conditions:

C12, and C12-14 (25%), C12-15-, C13-15 and C15-16 (5-7%) - moderate to strong irritants

Comparative studies investigating skin effects like transepidermal water loss, epidermal electrical conductance, skin swelling, extraction of amino acids and proteins or development of erythema in human volunteers consistently showed a maximum of effects with C12-alkyl sulfate, sodium; this salt is routinely used as a positive internal control giving borderline irritant reactions in skin irritation studies performed on humans. As the most irritant alkyl sulfate it can be concluded that in humans 20% is the threshold concentration for irritative effects of alkyl sulfates in general. No data were available with regard to the skin irritation potential of alkane sulfonates. Based on the similar chemical structure they are assumed to exhibit similar skin irritation properties as alkyl sulfates or alpha-olefin sulfonates of comparable chain lengths.

In eye irritation tests, using rabbits, C12-containing alkyl sulfates (>10% concentration) were severely irritating and produced irreversible corneal effects. With increasing alkyl chain length, the irritating potential decreases, and C16-18 alkyl sulfate sodium, at a concentration of 25%, was only a mild irritant.

Concentrated C14-16- alpha-olefin sulfonates were severely irritating, but caused irreversible effects only if applied as undiluted powder. At concentrations below 10% mild to moderate, reversible effects, were found. No data were available for alkane sulfonates

Alkyl sulfates and C14-18 alpha-olefin sulfonates were not skin sensitizers in animal studies. No reliable data were available for alkane sulfonates. Based on the similar chemical structure, no sensitisation is expected.

However anecdotal evidence suggests that sodium lauryl sulfate causes pulmonary sensitisation resulting in hyperactive airway dysfunction and pulmonary allergy accompanied by fatigue, malaise and aching. Significant symptoms of exposure can persist for more than two years and can be activated by a variety of non-specific environmental stimuli such as an exhaust, perfumes and passive smoking.

Absorbed sulfonates are quickly distributed through living systems and are readily excreted. Toxic effects may result from the effects of binding to proteins and the ability of sulfonates to translocate potassium and nitrate (NO₃-) ions from cellular to interstitial fluids. Airborne sulfonates may be responsible for respiratory allergies and, in some instances, minor dermal allergies. Repeated skin contact with some sulfonated surfactants has produced sensitisation dermatitis in predisposed individuals

Repeat dose toxicity: After repeated oral application of alkyl sulfates with chain lengths between C12 and C18, the liver was the only target organ for systemic toxicity. Adverse effects on this organ included an increase in liver weight, enlargement of liver cells, and elevated levels of liver enzymes. The LOAEL for liver toxicity (parenchymal hypertrophy and an increase in comparative liver weight) was 230 mg/kg/day (in a 13 week study with C16-18 alkyl sulfate, sodium). The lowest NOAEL in rats was 55 mg/kg/day (in a 13 week study with C12-alkyl sulfate, sodium). C14- and C14-16-alpha-olefin sulfonates produced NOAELs of 100 mg/kg/day (in 6 month- and 2 year studies). A reduction in body weight gain was the only adverse effect identified in these studies.

No data were available with regard to the repeated dose toxicity of alkane sulfonates. Based on the similarity of metabolic pathways between alkane sulfonates, alkyl sulfates and alkyl-olefin sulfonates, the repeated dose toxicity of alkane sulfonates is expected to be similar with NOAEL and LOAEL values in the same range as for alkyl sulfates and alpha-olefin sulfonates, i.e. 100 and 200-250 mg/kg/day, respectively, with the liver as potential target organ.

Genotoxicity: Alkyl sulfates of different chain lengths and with different counter ions were not mutagenic in standard bacterial and mammalian cell systems both in the absence and in the presence of metabolic activation. There was also no indication for a genotoxic potential of alkyl sulfates in various *in vivo* studies on mice (micronucleus assay, chromosome aberration test, and dominant lethal assay).

alpha-Olefin sulfonates were not mutagenic in the Ames test, and did not induce chromosome aberrations *in vitro*. No genotoxicity data were available for alkane sulfonates. Based on the overall negative results in the genotoxicity assays with alkyl sulfates and alpha-olefin sulfonates, the absence of structural elements indicating mutagenicity, and the overall database on different types of sulfonates, which were all tested negative in mutagenicity assays, a genotoxic potential of alkane sulfonates is not expected.

Carcinogenicity: Alkyl sulfates were not carcinogenic in feeding studies with male and female Wistar rats fed diets with C12-15 alkyl sulfate sodium for two years (corresponding to doses of up to 1125 mg/kg/day).

alpha-Olefin sulfonates were not carcinogenic in mice and rats after dermal application, and in rats after oral exposure.

No carcinogenicity studies were available for the alkane sulfonates.

MOPAR A/C Evaporator
Cleaner & SODIUM LAURYL
SULFATE

MOPAR A/C Evaporator Cleaner

	Reproductive toxicity: No indication for adverse effects on reproductive organs was found in various oral studies with different alkyl sulfates. The NOAEL for male fertility was 1000 mg/kg/day for sodium dodecyl sulfate. In a study using alpha-olefin sulfonates in male and female rats, no adverse effects were identified up to 5000 ppm. Developmental toxicity: In studies with various alkyl sulfates (C12 up to C16-18- alkyl) in rats, rabbits and mice, effects on litter parameters were restricted to doses that caused significant maternal toxicity (anorexia, weight loss, and death). The principal effects were higher foetal loss and increased incidences of total litter losses. The incidences of malformations and visceral and skeletal anomalies were unaffected apart from a higher incidence of delayed ossification or skeletal variation in mice at > 500 mg/kg bw/day indicative of a delayed development. The lowest reliable NOAEL for maternal toxicity was about 200 mg/kg/day in rats, while the lowest NOAELs in offspring were 250 mg/kg/day in rats and 300 mg/kg/day for mice and rabbits. For alpha-olefin sulfonates (C14-16-alpha-olefin sulfonate, sodium) the NOAEL was 600 mg/kg/day both for maternal and developmental toxicity. No data were available for the reproductive and developmental toxicity of alkane sulfonates. Based on the available data, the similar toxicokinetic properties and a comparable metabolism of the alkyl sulfates and alkane sulfonates, alkane sulfonates are not considered to be developmental toxicants. Although the database for category members with C<12 is limited, the available data are indicating no risk as the substances have comparable toxicokinetic properties and metabolic pathways. In addition, longer-term studies gave no indication for adverse effects on reproductive organs with different alkyl sulfates
SODIUM LAURYL SULFATE & Disodium Metasilicate & DIETHANOLAMINE & 1,4-DIOXANE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.
DIETHANOLAMINE & 1,4-DIOXANE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

MOPAR A/C Evaporator Cleaner	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
butane	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	96h	Algae or other aquatic plants	7.71mg/l	2
	LC50	96h	Fish	24.11mg/l	2
propane	EC50	96h	Algae or other aquatic plants	7.71mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	96h	Algae or other aquatic plants	7.71mg/l	2
2-Butoxyethanol	LC50	96h	Fish	24.11mg/l	2
	EC50	96h	Algae or other aquatic plants	7.71mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	623mg/l	2
	EC50	48h	Crustacea	164mg/l	2
	EC10(ECx)	48h	Crustacea	7.2mg/l	2
sodium lauryl sulfate	LC50	96h	Fish	1700mg/l	Not Available
	EC50	96h	Algae or other aquatic plants	720mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	4.8mg/l	2
	EC50	48h	Crustacea	0.939mg/l	1
	EC0(ECx)	72h	Algae or other aquatic plants	30mg/l	1

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MOPAR A/C Evaporator Cleaner

	LC50	96h	Fish	1.25-2.5mg/L	4
	EC50	96h	Algae or other aquatic plants	1.25-2.5mg/L	4
Disodium Metasilicate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	48h	Crustacea	22.94-49.01mg/l	4
	EC50	72h	Algae or other aquatic plants	207mg/l	2
	EC50	48h	Crustacea	22.94-49.01mg/l	4
	LC50	96h	Fish	180mg/l	1
diethanolamine	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	2.7mg/l	2
	EC50	48h	Crustacea	28.8mg/l	1
	NOEC(ECx)	72h	Algae or other aquatic plants	0.6mg/l	2
	LC50	96h	Fish	>100mg/l	4
	EC50	96h	Algae or other aquatic plants	0.86-3.5mg/l	4
methanol	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	720h	Fish	0.007mg/L	4
	EC50	48h	Crustacea	>10000mg/l	2
	LC50	96h	Fish	290mg/l	2
	EC50	96h	Algae or other aquatic plants	14.11-20.623mg/l	4
1,4-dioxane	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1008h	Fish	0.2-0.6	7
	EC50	72h	Algae or other aquatic plants	>1000mg/l	2
	EC50	48h	Crustacea	>1000mg/l	2
	NOEC(ECx)	Not Available	Fish	20mg/l	1
	LC50	96h	Fish	6700mg/l	2
Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data					

On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and /or delayed, to the structure and/ or functioning of natural ecosystems.

Toxic to aquatic organisms.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For butane:

log Kow: 2.89

Koc: 450-900

BCF: 1.9

Environmental Fate

Terrestrial Fate: An estimated Koc value of 900, determined from a log Kow of 2.89 indicates that n-butane is expected to have low mobility in soil. Volatilisation of n-butane from moist soil surfaces is expected to be an important fate process given an estimated Henry's Law constant of 0.95 atm-cu m/mole, derived from its vapor pressure, 1820 mm Hg and water solubility, 61.2 mg/l. The potential for volatilisation of n-butane from dry soil surfaces may exist based upon its vapor pressure. While volatilisation from soil surfaces is expected to be the predominant fate process of n-butane released to soil, this compound is also susceptible to biodegradation. In one soil, a biodegradation rate of 1.8 mgC/day/kg dry soil was reported.

Aquatic fate: The estimated Koc value indicates that n-butane may adsorb to suspended solids and sediment. Volatilisation from water surfaces is expected based upon an estimated Henry's Law constant Using this Henry's Law constant volatilisation half-lives for a model river and model lake are estimated to be 2.2 hours and 3 days, respectively. An estimated BCF of 33 derived from the log Kow suggests the potential for bioconcentration in aquatic organisms is moderate. While volatilisation from water surfaces is expected to be the major fate process for n-butane released to water, biodegradation of this compound is also expected to occur. In a screening study, complete biodegradation was reported in 34 days. In a second study using a defined microbial culture, it was reported that n-butane was degraded to 2-butanone and 2-butanol. Photolysis or hydrolysis of n-butane in aquatic systems is not expected to be important.

Atmospheric fate: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere and the vapour pressure, n-butane, is expected to exist solely as a gas in the ambient atmosphere. Gas-phase n-butane is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 6.3 days, calculated from its rate constant of 2.54x10⁻¹² cu cm/molecule-sec at 25 deg. Based on data for iso-octane and n-hexane, n-butane is not expected to absorb UV light in the environmentally significant range, >290 nm and probably will not undergo direct photolysis in the atmosphere. Experimental data showed that 7.7% of the n-butane fraction in a dark chamber reacted with nitrogen oxide to form the corresponding alkyl nitrate, suggesting nighttime reactions with radical species and nitrogen oxides may contribute to the atmospheric transformation of n-butane.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
butane	LOW	LOW
propane	LOW	LOW
2-Butoxyethanol	LOW (Half-life = 56 days)	LOW (Half-life = 1.37 days)
sodium lauryl sulfate	HIGH	HIGH
diethanolamine	LOW (Half-life = 14 days)	LOW (Half-life = 0.3 days)
methanol	LOW	LOW
1,4-dioxane	HIGH (Half-life = 360 days)	LOW (Half-life = 3.38 days)

Continued...

Bioaccumulative potential

Ingredient	Bioaccumulation
butane	LOW (LogKOW = 2.89)
propane	LOW (LogKOW = 2.36)
2-Butoxyethanol	LOW (BCF = 2.51)
sodium lauryl sulfate	LOW (BCF = 7.15)
diethanolamine	LOW (BCF = 1)
methanol	LOW (BCF = 10)
1,4-dioxane	LOW (BCF = 0.7)

Mobility in soil

Ingredient	Mobility
butane	LOW (KOC = 43.79)
propane	LOW (KOC = 23.74)
2-Butoxyethanol	HIGH (KOC = 1)
sodium lauryl sulfate	LOW (KOC = 10220)
diethanolamine	HIGH (KOC = 1)
methanol	HIGH (KOC = 1)
1,4-dioxane	HIGH (KOC = 1)

SECTION 13 Disposal considerations**Waste treatment methods**

Product / Packaging disposal	▶ Consult State Land Waste Management Authority for disposal. ▶ Discharge contents of damaged aerosol cans at an approved site. ▶ Allow small quantities to evaporate. ▶ DO NOT incinerate or puncture aerosol cans. ▶ Bury residues and emptied aerosol cans at an approved site.
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SECTION 14 Transport information**Labels Required**

	
Marine Pollutant	NO

Land transport (DOT)

UN number	1950
UN proper shipping name	Aerosols, non-flammable, (each not exceeding 1 L capacity)
Transport hazard class(es)	Class 2.2
	Subrisk Not Applicable
Packing group	Not Applicable
Environmental hazard	Not Applicable
Special precautions for user	Hazard Label 2.2
	Special provisions Not Applicable

Air transport (ICAO-IATA / DGR)

UN number	1950
UN proper shipping name	Aerosols, non-flammable (containing biological products or a medicinal preparation which will be deteriorated by a heat test); Aerosols, non-flammable
Transport hazard class(es)	ICAO/IATA Class 2.2
	ICAO / IATA Subrisk Not Applicable
	ERG Code 2L
Packing group	Not Applicable
Environmental hazard	Not Applicable

Special precautions for user	Special provisions	A98 A145 A167 A802
	Cargo Only Packing Instructions	203
	Cargo Only Maximum Qty / Pack	150 kg
	Passenger and Cargo Packing Instructions	203
	Passenger and Cargo Maximum Qty / Pack	75 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y203
	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G

Sea transport (IMDG-Code / GGVSee)

UN number	1950		
UN proper shipping name	AEROSOLS		
Transport hazard class(es)	IMDG Class	2.2	
	IMDG Subrisk	Not Applicable	
Packing group	Not Applicable		
Environmental hazard	Not Applicable		
Special precautions for user	EMS Number	F-D, S-U	
	Special provisions	63 190 277 327 344 381 959	
	Limited Quantities	1000 ml	

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
butane	Not Available
propane	Not Available
2-Butoxyethanol	Not Available
sodium lauryl sulfate	Not Available
Disodium Metasilicate	Not Available
diethanolamine	Not Available
methanol	Not Available
1,4-dioxane	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
butane	Not Available
propane	Not Available
2-Butoxyethanol	Not Available
sodium lauryl sulfate	Not Available
Disodium Metasilicate	Not Available
diethanolamine	Not Available
methanol	Not Available
1,4-dioxane	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

butane is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	US NIOSH Recommended Exposure Limits (RELs)
US - Massachusetts - Right To Know Listed Chemicals	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US Department of Homeland Security (DHS) - Chemical Facility Anti-Terrorism Standards (CFATS) - Chemicals of Interest	US TSCA Chemical Substance Inventory - Interim List of Active Substances
US DOE Temporary Emergency Exposure Limits (TEELs)	
propane is found on the following regulatory lists	
US - Massachusetts - Right To Know Listed Chemicals	US OSHA Permissible Exposure Limits (PELs) Table Z-1
US Department of Homeland Security (DHS) - Chemical Facility Anti-Terrorism Standards (CFATS) - Chemicals of Interest	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US DOE Temporary Emergency Exposure Limits (TEELs)	US TSCA Chemical Substance Inventory - Interim List of Active Substances
US NIOSH Recommended Exposure Limits (RELs)	
2-Butoxyethanol is found on the following regulatory lists	

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants

US - Massachusetts - Right To Know Listed Chemicals

US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)

US DOE Temporary Emergency Exposure Limits (TEELs)

US EPA Integrated Risk Information System (IRIS)

sodium lauryl sulfate is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)

US List of Active Substances Exempt from the TSCA Inventory Notifications (Active-Inactive) Rule

Disodium Metasilicate is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

diethanolamine is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants

US - California Proposition 65 - Carcinogens

US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List

US - Massachusetts - Right To Know Listed Chemicals

methanol is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

US - California Proposition 65 - Maximum Allowable Dose Levels (MADLs) for Chemicals Causing Reproductive Toxicity`

US - California Proposition 65 - Reproductive Toxicity

US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List

US - Massachusetts - Right To Know Listed Chemicals

US Clean Air Act - Hazardous Air Pollutants

US DOE Temporary Emergency Exposure Limits (TEELs)

1,4-dioxane is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants

US - California Proposition 65 - Carcinogens

US - California Proposition 65 - No Significant Risk Levels (NSRLs) for Carcinogens

US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List

US - Massachusetts - Right To Know Listed Chemicals

US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)

US Clean Air Act - Hazardous Air Pollutants

US DOE Temporary Emergency Exposure Limits (TEELs)

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories	
Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	Yes
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No

US EPCRA Section 313 Chemical List

US NIOSH Recommended Exposure Limits (RELs)

US OSHA Permissible Exposure Limits (PELs) Table Z-1

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

US TSCA Chemical Substance Inventory - Interim List of Active Substances

US Clean Air Act - Hazardous Air Pollutants

US DOE Temporary Emergency Exposure Limits (TEELs)

US EPCRA Section 313 Chemical List

US NIOSH Recommended Exposure Limits (RELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

US EPA Integrated Risk Information System (IRIS)

US EPCRA Section 313 Chemical List

US NIOSH Recommended Exposure Limits (RELs)

US OSHA Permissible Exposure Limits (PELs) Table Z-1

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

US EPA Carcinogens Listing

US EPA Drinking Water Treatability Database

US EPA Integrated Risk Information System (IRIS)

US EPCRA Section 313 Chemical List

US National Toxicology Program (NTP) 15th Report Part B. Reasonably Anticipated to be a Human Carcinogen

US NIOSH Carcinogen List

US NIOSH Recommended Exposure Limits (RELs)

US OSHA Permissible Exposure Limits (PELs) Table Z-1

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

Reproductive toxicity	No
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
diethanolamine	100	45.4
methanol	5000	2270
1,4-dioxane	100	45.4

State Regulations

US. California Proposition 65

 **WARNING:** This product can expose you to chemicals including **diethanolamine**, **1,4-dioxane**, which are known to the State of California to cause cancer, and **methanol**, which is known to the State of California to cause birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

National Inventory Status

National Inventory	Status
Australia - AIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (butane; propane; 2-Butoxyethanol; Disodium Metasilicate; diethanolamine; methanol; 1,4-dioxane)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	01/11/2023
Initial Date	09/20/2022

SDS Version Summary

Version	Date of Update	Sections Updated
1.5	01/11/2023	Classification, Ingredients, Physical Properties

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit.
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level

MOPAR A/C Evaporator Cleaner

TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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